



Gravi-Tech™ GRV-NP-040-W-NAT

Polyamide 12

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Additive	• Impact Modifier		
Features	• High Density	• Impact Modified	• Non-Toxic
Uses	• Industrial Applications • Medical/Healthcare Applications	• Projectiles • Radiation Shielding	• Sporting Goods • Weighting & Balancing
Appearance	• Natural Color		
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	4.00	4.00	ASTM D792
Molding Shrinkage - Flow	9.0E-3 to 0.014 in/in	0.90 to 1.4 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ² (Yield)	3550 psi	24.5 MPa	ASTM D638
Tensile Elongation ² (Break)	25 %	25 %	ASTM D638
Flexural Modulus	110000 psi	758 MPa	ASTM D790
Flexural Strength ³ (Yield)	4400 psi	30.3 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm), Injection Molded	2.0 ft-lb/in	110 J/m	ASTM D256A
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load 66 psi (0.45 MPa), Unannealed, 0.250 in (6.35 mm)	246 °F	119 °C	ASTM D648

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Time	4.0 to 5.0 hr	4.0 to 5.0 hr
Suggested Max Moisture	0.030 to 0.050 %	0.030 to 0.050 %
Rear Temperature	425 to 465 °F	218 to 241 °C
Middle Temperature	430 to 480 °F	221 to 249 °C
Front Temperature	420 to 490 °F	216 to 254 °C
Nozzle Temperature	440 to 480 °F	227 to 249 °C
Mold Temperature	100 to 200 °F	38 to 93 °C

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Notes

¹ Typical values are not to be construed as specifications.

² Type I, 0.20 in/min (5.1 mm/min)

³ 0.50 in/min (13 mm/min)

CONTACT INFORMATION**Americas**

United States - Avon Lake
+1 440 930 1000

United States - McHenry
+1 815 385 8500

Asia

China - Guangzhou
+86 20 8732 7260

China - Shenzhen
+86 755 2969 2888

China - Suzhou
+86 512 6823 24 38

China - Suzhou
+86 512 6265 2600

Hong Kong -
+852 2690 5332

Taiwan - Yonghe City,
+886 9396 99740, +886 2929 1849

Europe

Germany - Gaggenau
+49 7225 6802 0

Spain - Barbastro (Huesca)
+34 974 310 314



Beyond Polymers.

Better Business Solutions.™

www.polyone.com

PolyOne Americas

33587 Walker Road
Avon Lake, Ohio 44012
United States
+1 440 930 1000
+1 866 POLYONE

PolyOne Asia

No. 88 Guoshoujing Road
Z.J Hi-tech Park, Pudong
Shanghai, 201203, China
+86 21 5080 1188

PolyOne Europe

6 Giällewee
+352 269 050 35

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